

IN THE SPECIFICATION

Replace the title of the invention with the following:

“A METHOD FOR FORMING A DUAL ACTUATOR PIVOT”

Please amend the Abstract as follows:

A dual-actuator pivot bearing system and method for making a dual actuator pivot the same is disclosed, wherein the need for adhesive bonding is eliminated and assembly time is minimized. ~~The dual-actuator pivot includes a first and a second actuator bearing assembly that include an~~ An upper sleeve ~~having~~ assembly includes an upper and lower ball bearing press fitted into the upper sleeve ~~to form the first actuator bearing assembly therein~~ and a lower sleeve ~~having~~ assembly includes an upper ball bearing press fitted into the sleeve ~~to form the second actuator bearing assembly therein~~, the first and second actuator bearing sleeve assemblies being press fitted to a shaft ~~assembly comprising a shaft~~ having a ball bearing press fitted at a shaft the base of the shaft. ~~The first and second actuator bearing assemblies are press fitted using a~~ A predetermined axial load that is tuned to select a desired resonance frequency for the first and second actuator bearing assemblies may be applied during the press fitting of the first and second sleeve assemblies. ~~The shaft may also include steps selected to have diameters matching bearing bore diameters graded from large to small going from a first end of the shaft to a second end of the shaft. Further, the~~ The shaft may be chilled to shrink the shaft. Alternatively, the components may be heated.